

Work Order ID 116342

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Item ID: D350-607-541 Accept *N900040100* Setup Start *NS1*

Revision ID: Stop *NS2*

Item Name: Quick Release Heli-Utility Basket™ Long Version Heavy Duty Lid Squirrel Cheek & Spacepod Compatible

Start Date: 4/10/14 Start Qty: 1.00 *1* Cust Item ID:

Required Date: 4/24/14 Req'd Qty: 1.00 *1* Customer:

Reference:

Approvals: Process Plan: ML5 Date: 14-04-10 Tooling: _____ Date: _____ Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D350-607-3	D								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D350-607-541 CHG006								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

ML5 1404-28

1 14-04-29

DAS
31
9-89

DAS
32
9-89

14/4/28

1 14-04-29

DAS
31
9-89

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Item ID: D350-607-541 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Quick Release Heli-Utility Basket™ Long Version Heavy Duty Lid Squirrel Cheek & Spacepod Compatible
 Start Date: 4/10/14 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 4/24/14 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Pick Kit	0.00							
130									
Packaging	Memo	0.00							
Packaging	Package as per PPPD350-607-541								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

Ship
 APR 29 2014
 DAS
 06
 9-89

[Signature]
 MLC 1404-29
[Signature] 1404-29

Picklist Print

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Work Order ID: 116342

116342

Parent Item: D350-607-541

D350-607-541

Parent Item Name: Quick Release Heli-Utility Basket™ Long Version Heavy Duty Lid Squirrel
Cheek & Spacepod Compatible

Start Date: 4/10/14

Required Date: 4/24/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 10-08-19 AS PER REV.A DD VERF BY:EC IPP Rev:B
11.02.09 add to install label DD verf by:EC IPP REV:C 12.03.06
AS PER ECN12-535 DD VERF:EC IPP REV:D 12.07.24 AS PER
ECN 12-610 DD VERF:EC IPP REV:E 13.08.21 CHG005 / ECN 13-
624 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D4086-200		Manufactured	No			110	Each	18.0000	1	1		DAS 32 9-89	
-----------	--	--------------	----	--	--	-----	------	---------	---	---	--	-------------------	--

D4086-200

Placard, Max Load

DAS
31
9-89

Location

Loc Qty

Loc Code

ST091

18

109628

3

109986

5

115193

10

D4917-300		Manufactured	No			110	Each	0.0000	1	1		DAS 32 9-89	
-----------	--	--------------	----	--	--	-----	------	--------	---	---	--	-------------------	--

D4917-300

Placard, Max Load

DAS
31
9-89

D350-607-511

Manufactured No

110 Each 9.0000

1 1

D350-607-511

Quick Release Basket Mounting Spacepod™ & Squirrel Cheek Fits LH or RH

Location

Loc Qty

Loc Code

PK015

9

DAS
31
9-89

110668

2

112228

2

113027

3

113587

2

115193

115525

117261

14/4/28

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Parent Item: D350-607-541

D350-607-541

Parent Item Name: Quick Release Heli-Utility Basket™ Long Version Heavy Duty Lid Squirrel
Cheek & Spacepod Compatible

Start Date: 4/10/14

Required Date: 4/24/14

D2690-6

Manufactured No

110

Each

31.0000

Start Qty: 1.00

Required Qty: 1.00

D2690-6

Lanyard

**

DAS
32
9-89

DAS
32
9-89

Location

Loc Qty

Loc Code

ST014

30

DAS
31
9-89

102246

4

112556

1

113219

11

115165

14

113219

ST020

1

110815

1

D3912-041

Manufactured No

110

Each

14.0000

**

DAS
32
9-89

DAS
32
9-89

D3912-041

Eyebolt Receiver Assy

Location

Loc Qty

Loc Code

ST070

14

DAS
31
9-89

110025

8

110868

1

112198

1

113260

4

110025

D4030-041

Manufactured No

110

Each

0.0000

**

DAS
32
9-89

D4030-041

Long Basket Assembly (350)

DAS
31
9-89

115968

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Parent Item: D350-607-541

D350-607-541

Parent Item Name: Quick Release Heli-Utility Basket™ Long Version Heavy Duty Lid Squirrel
Cheek & Spacepod Compatible

Start Date: 4/10/14

Required Date: 4/24/14

D4151-041

Manufactured No

110 Each

Start Qty: 1.00
14.0000 1 1

Required Qty: 1.00

D4151-041

Basket Fwd Hardpoint Assembly, Lower

**

DAS
32
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

GA	3	
110075	3	
ST097	11	
110894	2	
112249	1	
113040	2	
113271	2	
113602	2	
114174	2	

110894

D4151-043

Manufactured No

110 Each

8.0000 1 1

D4151-043

Basket Fwd Hardpoint Assembly, Upper

**

DAS
32
9-89

14/4/28

DAS
31
9-89

Location

Loc Qty

Loc Code

ST085	6	
107382	2	
111075	4	
ST097	2	
111074	2	

111075

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Parent Item: D350-607-541

D350-607-541

Parent Item Name: Quick Release Heli-Utility Basket™ Long Version Heavy Duty Lid Squirrel
Cheek & Spacepod Compatible

Start Date: 4/10/14

Required Date: 4/24/14

D4150-041

Manufactured No

110

Each

17.0000

Start Qty: 1.00

Required Qty: 1.00

D4150-041

Attachment Arm Assembly

**

DAS
32
9-89

DAS
32
9-89

Location

Loc Qty

Loc Code

ST085

11

113124

4

113310

2

115049

5

ST097

5

106134

1

110202

1

110975

1

112395

1

113704

1

ST099

1

107283

1

115049

DAS
32
9-89

AN4-13A

Purchased

No

110

Each

2,642.000

6

6

AN4-13A

Bolt

**

DAS
32
9-89

14/7/28
(1)

Location

Loc Qty

Loc Code

FG

20

122808

20

GA

14

m125709

14

ST515

2608

m127432

36

m127817

572

m128403

1000

m128739

1000

m127817

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Parent Item: D350-607-541

D350-607-541

Parent Item Name: Quick Release Heli-Utility Basket™ Long Version Heavy Duty Lid Squirrel
Cheek & Spacepod Compatible

Start Date: 4/10/14

Required Date: 4/24/14

AN4C15

Purchased

No

110

Each

92.0000

Start Qty: 1.00

Required Qty: 1.00

AN4C15

Bolt

DAS
31
9-89

Location

Loc Qty

Loc Code

ST357

50

M128634

50

ST517a

42

M125716

42

**

DAS
32
9-89

DAS
32
9-89

AN310C4

Purchased

No

110

Each

169.0000

1

1

AN310C4

Nut

DAS
31
9-89

Location

Loc Qty

Loc Code

ST342

169

M125952

19

M127817

50

M128429

13

M128489

33

M128537

4

M128739

50

**

DAS
32
9-89

DAS
32
9-89

MS17984-C413

Purchased

No

110

Each

55.0000

1

1

MS17984-C413

Quick Release Pin

DAS
31
9-89

Location

Loc Qty

Loc Code

ST332

55

m126872

1

m128300

29

m128429

25

**

DAS
32
9-89

1/7/28 ①

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Parent Item: D350-607-541

D350-607-541

Parent Item Name: Quick Release Heli-Utility Basket™ Long Version Heavy Duty Lid Squirrel
Cheek & Spacepod Compatible

Start Date: 4/10/14

Required Date: 4/24/14

MS21042L4

Purchased

No

110

Each

Start Qty: 1.00
8,949.000 6 6

Required Qty: 1.00

MS21042L4

Locknut

**

DAS
M100054 32
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST314

44

m126015

12

m126275

32

ST509

8894

m127255

71

m127813

1083

m128300

2740

m128798

5000

ST518

11

m127376

11

MS24665-151

Purchased

No

110

Each

456.0000 1 1

MS24665-151

Cotter Pin

**

DAS
32 17/7/28 C
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

GA

29

17566

29

ST323

427

125646

2

m127305

25

m128401

400

17566

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Parent Item: D350-607-541

D350-607-541

Parent Item Name: Quick Release Heli-Utility Basket™ Long Version Heavy Duty Lid Squirrel
Cheek & Spacepod Compatible

Start Date: 4/10/14

Required Date: 4/24/14

NAS1515H4L

Purchased

No

110

Each

Start Qty: 1.00
442.0000 2 2

Required Qty: 1.00

***NAS1515H4L ***

Washer

DAS
31
9-89

Location

Loc Qty

Loc Code

FG	32	
103691	32	
ST297	410	
123560	6	
m127831	154	
m128635	250	

**

DAS
32
9-89

NAS1149F0432P

Purchased

No

110

Each

2,842.000 12 12

NAS1149F0432P

WASHER

DAS
31
9-89

Location

Loc Qty

Loc Code

ST295	2785	
125268	32	
M127813	3	
M128429	2000	
M128591	750	
ST510a	57	
M126221	57	

**

DAS
32
9-89

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Parent Item: D350-607-541

D350-607-541

Parent Item Name: Quick Release Heli-Utility Basket™ Long Version Heavy Duty Lid Squirrel
Cheek & Spacepod Compatible

Start Date: 4/10/14

Required Date: 4/24/14

NAS1149C0463R

Purchased

No

110

Each

Start Qty: 1.00
901.0000 3 3

Required Qty: 1.00

NAS1149C0463R

Washer

**

DAS
32
9-89

14/4/28 ①

DAS
31
9-89

Location

Loc Qty

Loc Code

FP001	1	
119097	1	
ST290	500	
m128401	500	
ST292	400	
123248	1	
123355	99	
m127306	300	

m127306

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DAS
31
9-89

14-04-29

5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				2	2	D3910-5	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1					1	D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER